



TECHNICAL DOCUMENT

4018 Button Differences / Button Replacement

UCEMs have had two different styles of buttons. Originally all machines had Push buttons which physically move. These buttons are available in Stainless Steel, Brass and Copper. Since 2018 UCEM models have come standard with Piezo, only available in Stainless Steel. (If you order a brass or copper machine you are given the choice between matching push buttons or stainless steel piezo)

The push buttons do need to be replaced, this is easy to do and this requires no tools.

Press down on the top of the button to compress the small O-ring, unscrew the nut from the underside, unplug the button connector by pulling it straight out and the button will be free. Make sure the button hole is clean and clear of any debris. Replace the nut or ensure the threads in the nut are cleaned of debris as well. Reverse the process to install the new button.

The piezo buttons never need to be replaced under normal usage. Piezo buttons are retrofittable to all machines however you will need to swap the group interface circuit board(s).

To order an update kit to go from push buttons to piezo, email info@mavamespresso.com.